



ROLLSIZER.COM

Pty Ltd TM

*All products are patent pending

223 Conversion Instructions.

The conversion kit will include the following: 223 Rifle drop tube, conversion disc and plastic alignment tool and these instructions.

You will require a 5mm Allen key to remove or install these conversions (not provided). Please refer to your rollsize manual for all other details.

Step 1: If applicable, remove any drop tube and conversions discs from the rollsize. Place the conversion disk on the gearbox shaft with the numbers facing upwards and snug tighten the bolt and oversized washer to secure the conversion disc.

Step 2: Rest the alignment tool up against the drop tube holder as shown in the photograph. Place the drop tube up against the alignment tool. Please note the cut opening needs to face the direction the case will travel.

Step 3: Set the tube so that the cut away face rests against the angled face of the plastic alignment tool as shown in the photograph.

Step 4: Tighten the bolt holding the drop tube and remove the alignment tool.

Your rollsize is now set up. Please note:

- The drop tube needs to be placed a specific distance away from the stand and square to the base. If you cannot fit the alignment tool between the drop tube and the steel upright as shown in the photograph, you may need to adjust the offset of the drop tube holder position. To do this unbolt the drop tube holder from the base (using a 5mm Allen key) and place the drop tube holder in a vice and bend very slightly and reinstall, check the position is as shown in the photograph.
- When the rollsize is in operation, the cases will occasionally slide out sideways, but will drop into position once the cutaway in the conversion disc comes around. This is normal.

Any questions, please contact us via

info@rollsize.com

